

### Technical Qualities

RAFFAELLO DÉCOR STUCCO by OIKOS is a vapour permeable wall coating based on lime putty, and is ideal for recreating an ancient style of decoration, the so called "marble effect". The use of RAFFAELLO DÉCOR STUCCO by OIKOS guarantees maximum vapour permeability and aids the natural diffusion of humidity through the wall, therefore avoiding the formation, over time, of mould and bacteria. The product has a low odour level, is non-flammable and is friendly to both humans and the environment.

### Ideal Use

Decoration of interior walls and surfaces

### Surface Preparation

Clean the surface to be decorated, removing any loose material and apply the recommended fixative, IL PRIMER by OIKOS, in order to ensure perfect adhesion of the product to the surface.

### Application Method

To achieve the perfect finish, apply the product in three coats using a steel trowel by OIKOS.

- **First coat:** Apply the first coat of RAFFAELLO DÉCOR STUCCO in such a way as to perfectly smooth over the surface. Wait for 6 ÷ 8 hours until dry.
- **Second coat:** Apply a very fine layer of product so as to render the surface perfectly smooth but matt. Wait 6 ÷ 8 hours until dry.
- **Final coat:** apply a thin layer of product smoothing it at the same time onto the surface with the blade of the trowel. Depending on the tool utilised and the intensity of the application, it is possible to achieve a matt, satin or gloss finish.

### Finish

To enhance the gloss effect and protect it, apply after 6 ÷ 8 hours CERA STUCCO by OIKOS. In order to obtain a higher level of water resistance and washability, apply after 4 ÷ 5 days PROTETTIVO PER STUCCO e MARMORINO by OIKOS.

### Specifications

Thoroughly clean the surface, removing any loose material. Apply a fixative such as IL PRIMER by OIKOS and wait for it to dry. Following this apply a finish of vapour permeable stucco such as RAFFAELLO DÉCOR STUCCO by OIKOS that recreates ancient decorative styles with a marble affect. For the working of the product a steel trowel must be used with the final effect imitating marble. All must be carried out in accordance with the norms of application, at a cost of ..... m<sup>2</sup>. inclusive of materials and labour.

### The product

Composition	Lime putty, natural additives, coloured soil and iron oxide based inorganic pigments
Specific weigh	1,5 kg/l ±3%
pH	12 ÷ 13
Viscosity	60.000 ÷ 80.000 CPS Brookfield (RVT 20 revs/min. a 25°C)
Storage temperature	+2°C ÷ +36°C. (Keep from freezing)
Reaction to fire	Negative when the product is applied on a non inflammable surface; water based material with dry thickness of less than 0,600mm
Permeability to water vapour Sd	0,05 m (max allowed limit 2 m, DIN 52 615)
Emission limits of Volatile Organic Compounds (VOC) according to directive2004/42/CE	<ul style="list-style-type: none"> <li>• Classification: A/I</li> <li>• VOC: 8g/l (max)</li> <li>• Limit Phase I (from 1.1.2007), 300g/l</li> <li>• Limit Phase II (from 1.1.2010): 200g/l</li> </ul>
Colours	Shades of the colour chart
Packaging	Kg 1 – 5 – 20
Warning	<ul style="list-style-type: none"> <li>• Avoid prolonged contact with the skin: if necessary, wash thoroughly with soap and water. If the irritation persists, consult a doctor.</li> <li>• Avoid contact with the eyes, in case of accidental contact, wash thoroughly with a sugar-water solution. If the irritation persists, consult a doctor.</li> </ul>

### The application

Dilution	Ready to use
Yield	1,1 ÷ 1,7 m <sup>2</sup> /kg
Application tools	Stainless steel trowel by OIKOS
Fixative	IL PRIMER by OIKOS
Base coat	STUCCO IN PASTA PER RASATURA by Oikos
Protective coat	PROTETTIVO PER STUCCO E MARMORINO - CERA PER STUCCO by OIKOS
Application temperature	+5°C ÷ +36°C (with relative humidity not exceeding 80%)
Drying time touch dry	1 hour (temperature = 20°C with relative humidity at 75%)
Drying time fully cured	20 ÷ 24 days (temperature = 20°C with relative humidity at 75%)
Tools cleaning	Water

### Safety information

The product is free of heavy metals such as lead or chrome. It does not contain toxic solvents, aromatics or chlorides. There is no risk of any dangerous polymerisation. The product is classified as hazardous pursuant to the provisions set forth in the Regulations (CE) 1272/2008 (CLP) and subsequent amendments and supplements. For further information see the product Safety Data Sheet. Normal cautionary measures for the handling of

water based paints are advised. No special arrangements are required for the storage, movement and transportation of the product; the containers, residue, eventual spilt material should be cleaned up using absorbent inert material such as sand, soil etc. etc. and then disposed of in accordance with the regional and national regulations in force at that time. Transportation must be carried out in accordance with international agreements.